



## LexJet Optically Clear Permanent Adhesive

1 mil (25 $\mu$ ) high quality, optically clear PET film, coated on both sides with a pressure sensitive, permanent solvent acrylic adhesive, both of which are protected by a clear PET release liner.

### **PRODUCT STRUCTURE**

Release Liner	Siliconized 1 Side PET
Adhesive	Permanent Solvent Acrylic (Pressure Sensitive)
Film	Clear PET
Adhesive	Permanent Solvent Acrylic (Pressure Sensitive)
Release Liner	Siliconized 1 Side PET

### **PRODUCT CHARACTERISTICS**

Film Thickness	1 mil (25 $\mu$ )
Adhesive Layer	0.9 mil (23 $\mu$ )
Film/Adhesive Ratio	0.9:1:0.9
UV Protection Factor	UV Stable
Outdoor Durability	2 years
Peel Strength (20 min, FTM1)	12.8 N/25mm (glass 24 hours)
Service Temperature Range	-40°F to 212°F (-40°C to 100°C)
Shelf Life	2 years
Storage Conditions	59°F to 72°F (15°C to 22°C); 50 - 55% Relative Humidity

### **PROCESS SETTING**

*Roller Laminator*

Temperature: Room Temperature to 104°F (40°C)

Speed: 1 ft to 8 ft (0.3m to 2.5m) per minute

Available Sizes:

OCPA25	LexJet Optically Clear Permanent Adhesive- 25in x 150ft
OCPA38	LexJet Optically Clear Permanent Adhesive- 38in x 150ft
OCPA51	LexJet Optically Clear Permanent Adhesive- 51in x 150ft
OCPA61	LexJet Optically Clear Permanent Adhesive- 61in x 150ft
OCPA72	LexJet Optically Clear Permanent Adhesive- 72in x 150ft

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