

## TECHNICAL DATA SHEET

## GF 226HTR WALLMARK™

6.0 MIL MATTE WHITE VINYL CLEAR HIGH-TACK REMOVABLE ADHESIVE

GF 226HTR is a 6.0 mil matte white semi-rigid vinyl. GF 226HTR has a unique and innovative pressure sensitive adhesive that is specially formulated to be both high-tack and removable (HTR). The combination of vinyl and adhesive is designed to stick aggressively to most surfaces, but is specially formulated to remove cleanly for up to a year. It's also forgiving in the event you touch the adhesive to itself—it will separate cleanly and the adhesive stays anchored to the vinyl. The 90# tight release liner provides excellent stability for processing using solvent, latex and UV curable digital inks. common to wide format digital printing.

| PRODUCT NAME  | 226HTR   |
|---|--|
| FILM  |  |
| Film Type   | White Polymeric Vinyl  |
| Film Thickness (mils/µm)                                    | 6.0 / 152 (+/- 10%)  |
| Film Weight (gsm)   | 218  |
| Gloss (60°)   | ≤20  |
| Opacity (%)   | 98   |
| Tensile Strength (lbs/in)                                   | $MD \geq 3000 \text{ / } CD \geq 3000$   |
| Elongation (%)  | $MD \ge 130 \ / \ CD \ge 200$  |
| Dimensional Stability (FTM 14)                              | $MD \leq 0.50 \text{ mm} \ / \ CD \leq 0.20 \text{ mm}$  |
| ADHESIVE  |  |
| Adhesive Type   | Solvent Acrylic  |
| Adhesive Thickness (mils/µm)                                | 0.7-1.0 / 18-25  |
| Adhesive Color  | Clear  |
| Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 15 min | 1.0 / 4.4  |
| Peel Strength on Stainless Steel (Ibs/in) / (N/25mm) 24 hrs | 1.4 / 6.1  |
| LINER   |  |
| Liner Weight ( <mark>#/gsm</mark> )                         | 90 / 145   |
| Liner Type  | White 2-Sided PE-Coated Kraft  |
| Liner Thickness (#/gsm)                                     | 6.7 / 170  |
| Release Force @ 300" / min (g/2")                           | 300-450  |
| PERFORMANCE GUIDANCE  |  |
| Application Temperature                                     | ≥ +40 °F   |
| Service Temperature   | -40 °F to 200 °F   |
| Shelf Life  | 6 months   |
| Storage Temp / Rel. Humidity                                | 70 °F / 50%  |
| Outdoor Durability  | N/A  |
| Indoor Durability   | Up to 5 years  |
| Removability  | Up to 1 year   |
| Ratings and Certifications                                  | ASTM E84 Class 1 or A (Rating Standard Test Method for Surface Burn-<br>ing Characteristics of Building Materials) |

GF 226HTR | AUGUST 2020

309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537



# TECHNICAL DATA SHEET

GF 226HTR - 6.0 MIL MATTE WHITE VINYL CLEAR HIGH-TACK REMOVABLE ADHESIVE

|   | APPLICATION            |                        |   |
|---|------------------------|------------------------|---|
|   |                        | POP/RETAIL             | SOLVENT                                 |
|   | O WET APPLY            | • WALL                 | • ECO-SOLVENT                           |
|   | • DRY APPLY            | O WRAP                 | • LATEX                                 |
|   | O LAMINATING           | • WINDOW               | • UV CURABLE                            |
| 0 | ) MOUNTING             | O FLOOR                | • SCREEN                                |
|   | • DIE CUTTABLE         | O TRANSLUCENT          | <ul> <li>OFFSET (UV CURABLE)</li> </ul> |
| 0 | O HOT STAMP            | O FLEET                | • OFFSET (CONVENTIONAL)                 |
| 0 | O THERMAL DIE          | • GENERAL SIGNAGE      |   |
|   | • FLATBED CUTTABLE     | INDOOR                 |   |
|   |                        | • OUTDOOR (SHORT TERM) |   |
| S | SUBSTRATES/SURFACES    | OUTDOOR (LONG TERM)    |   |
|   | SMOOTH PAINTED DRYWALL |                        |   |

### FAQS

| Can I use GF 226HTR on other surfaces?  | GF 226HTR is ideal for wall murals, decals and graphics on most types<br>of smooth painted interior walls, including most flat, semigloss and<br>gloss paint finishes. The adhesive is also suitable for glass, tile, OEM<br>painted metal, and sealed concrete, and most low surface energy sur-<br>faces. Due to the variability of substrates and finishes, it is recommend-<br>ed to test for adhesive compatibility prior to installation.   |
|---|---|
| Can I print edge-to-edge with 226HTR?   | Yes! A great improvement with this product over the traditional GF 226 WallMark <sup>™</sup> is that the adhesive will hold with minimal shrinkage for full bleed graphics without the need for an unprinted border.  |
| When paneling larger jobs, do I use overlaps or butt-seams with this product? | Installation methods vary by both installer and project, but we consider<br>either method to be acceptable, and the thickness and rigidity of GF<br>226 WallMark <sup>™</sup> HTR makes it easy to align panels. Butt seams are pre-<br>ferred, and you can expect minimal shrink with interior applications. As<br>a benefit of the HTR product, the adhesive allows for minimal overlap as<br>the High Tack adhesive bonds aggressively to the textured face of the<br>vinyl. If overlapping, we recommend at least ½" to 1" for overlapping<br>panels. |

 For Standard Terms & Conditions: www.generalformulations.com/terms-conditions
 GF 226HTR | AUGUST 2020

 309 S. UNION | SPARTA, MI 49345 | P:(616) 887-7387 | T:(800) 253-3664 | F:(616) 887-0537

#### WWW.GENERALFORMULATIONS.COM