

# Product Bulletin

## GF 231 GLOSS OVERLAMINATING FILM

GF 231 Gloss Overlaminating Film is a conformable pressure sensitive 2.4-mil gloss clear PVC film with clear 200-5002 permanent acrylic adhesive on a bleached kraft 53# over laminate liner. This vinyl film offers protection from ultra violet radiation, moisture and other environmental exposures. It is laminated by the cold laminating process without the addition of heat.

**Applications** Gloss overlaminating vinyl film is designed to protect digital image prints and screen printed images for vehicle wraps and graphics, exhibit and display graphics. Can be used in most instances where an overlay with a gloss finish is required. Recommended for use with Automark™ GF 230.

**Thickness**

Film	2.4 mils.
Adhesive	.8 to 1.1 mils.
Liner	4.0 mils.
(Thickness variance +/- 10%)	

**Dimensional Stability** Good.

**Temperature Ranges**

Minimum application temperature	+40° F
Service temperature range	-40°F to +180°F.

**Adhesion** To stainless steel 40 oz/in.

When tested according to PSTC-101 Method A with 24 hr. dwell at 70°F and 50% relative humidity. Typical values. Individual values may vary. Test thoroughly before production.

**Light Transmission** Approximately 90% @ 550 nm

**Gloss**  
**60° Gardner** Initial > 70

**Expected Exterior Exposure** GF 231 is a premium vinyl film that incorporated UV stabilizers in its formulation. Under normal exposure conditions up to 5 years resistance can be expected.

**Storage Stability** 1-year shelf life when stored at 70°F and 50% relative humidity.

**Product Series**

231-54	54" x 150'
231-60	60" x 150'



*Manufacturers of  
Pressure Sensitive Films*

309 S. Union • P.O. Box 158 • Sparta, Michigan 49345 • (616) 887-7387 • (800)253-3664 • FAX (616)887-0537  
Web Site: [www.generalformulations.com](http://www.generalformulations.com) • e-mail: [info@generalformulations.com](mailto:info@generalformulations.com)

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