## **Product Bulletin**

## GF 285 RoughMark<sup>™</sup> CONFORMABLE CALENDERED VINYL / REMOVABLE ADHESIVE

GF 285 RoughMark™ is a 3.5 mil matte opaque polymeric vinyl film coated with a high-tack removable (HTR) solvent acrylic pressure sensitive adhesive on a 90# layflat liner. The 90# liner provides excellent dimensional stability for digital printing. GF 285 accepts a variety of solvent-based, eco-solvent, latex and \*UV curable inks common to wide format digital printing systems.

Applications	GF 285 RoughMark <sup>™</sup> can be used in applications where a conformable removable vinyl is desired. This film conforms well with controlled heat and features clean removability from a variety of moderately textured substrates including brick, block, and concrete surfaces (vertical application only). If a high gloss finish is desired, it is recommended to use GF 242 gloss clear cast laminate. <u>NOTE:</u> If applied to a painted surface the paint must bond tightly to the substrate. Test all applications prior to use. Not designed for coated/ sealed/ treated stainless steel, brass or bronze surfaces.		
Thickness	Film Adhesive Liner (Thickness variation +/-	10%)	3.5 mils. 1.8 to 2.1 mils. 6.5 mils.
Temperature Ranges	Minimum application ter Service temperature	nperature	+40°F. -40°F to +200 F.
Removability	Removable up to 6 months for common substrates under normal exposure conditions.		
Adhesion	Stainless steel PSTC-101 Method A Dwell is 24 hours at room t	temperature.	16 Oz/ inch minimum
Solvent Resistance Expected Exterior Exposure Water Resistance Humidity Resistance Storage Stability	Good resistance to intermittent exposure from petroleum oils, grease, aliphatic hydrocarbons and gasoline. Up to five (5) years outdoor durability under normal exposure conditions. Excellent. Excellent. One year shelf life stored at 70° F and 50% relative humidity.		
Recommendations	Completely evaporate inkjet solvents before application. Failure to do so may facilitate solvent penetration resulting in vinyl degradation. * For UV Curable inks, please consult with the ink manufacturer for specifics on ink flexibility.		
Product Codes	285-54 285-5475 285-60 285-6075	54" x 150' 54" x 75' 60" x 150' 60" x 75'	
	eneral Manufacturers of		

Pressure Sensitive Films.

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FORMULATIONS

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