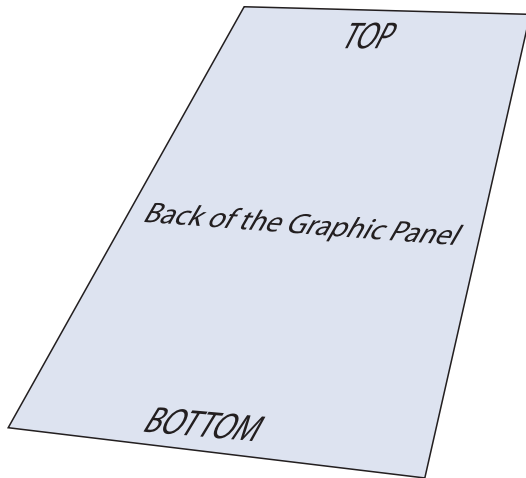
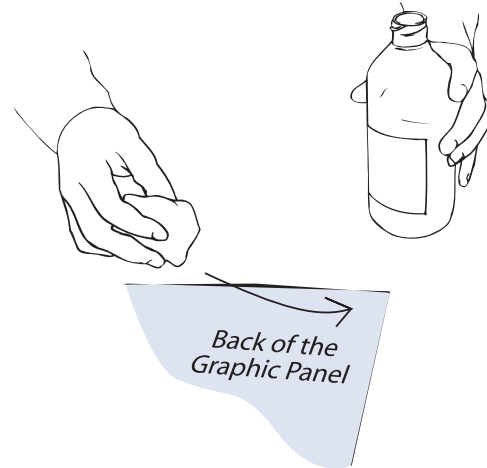


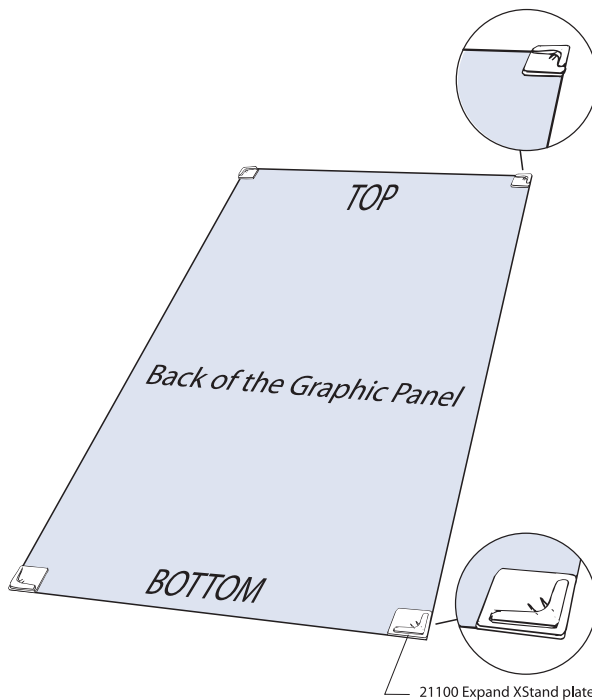
# Expand XStand Panel Finishing Instruction



1. Take the finished (printed and trimmed) graphic panel and lay it face down on a mounting table.



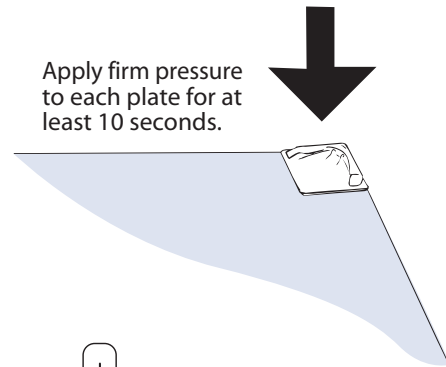
2. Clean all four corners of the back of the graphic panel with isopropyl alcohol.



3. Peel off the protective backer on the graphic plate to expose the adhesive. Attach one plate flush to each of the corners as seen in the illustration above.

## Additional Tips:

Apply firm pressure to each plate for at least 10 seconds.



Apply the plates to the graphic at room temperature.



For best results, allow at least 24 hours of cure time before mounting the graphic panel to the display.



**Please Note:** These plates will not stick to fabric, or sticky, waxy materials like Tyvek®. We recommend printing your graphic panels on the following materials: Expand PrintMedia 2101, Expand PrintMedia 2103, Paper or HP Durable Display Film.