## **Product Bulletin**

## Concept® 108 TEDLARâ OVERLAMINATE

A 1.0 mil transparent Tedlar® film coated with 204-4100 permanent acrylic pressure sensitive adhesive on a 53# overlay liner. Recommended for use in overlay applications requiring extended resistance to UV exposure, color stability or abrasion resistance.

**Applications** Designed to extend the exterior exposure resistance of decals and nameplates.

This overlay will protect inks and graphics from fading caused by exposure to

UV radiation.

**Thickness** Film 1.0 mil.

Adhesive .8 to 1.0 mil. Liner 4.0 mils. (Thickness variation +/- 10%)

**Dimensional Stability** Good.

**Temperature Ranges** Minimum application temperature is 50°F.

Service temperature is -40°F to +225°F.

**Exterior Durability** Tedlar® has excellent resistance to UV degradation.

May extend the life of inks and films up to 5 years under normal exposure conditions. Results may vary with specific inks and films. Always test the

specific product thoroughly before production.

**Adhesion** To stainless steel - 48 oz/inch.

PSTC-1 with 24-hour dwell at 70°F and 50% relative humidity. Typical values.

Individual values may vary.

Test thoroughly before production.

Water Resistance Excellent.

Humidity Resistance Excellent.

**Storage Stability** Two years when stored at 70°F and 50% relative humidity.

Product Code Concept 108



Manufacturer of Pressure Sensitive Films, Traffic Graffic Floor Advertising Films, Custom Coatings and Printing Inks.

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